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Attn: Dirk Van Laer
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BELGIUM

Date: 31-Jul-2000
SMI/REF: 00JUL298

Product: **DEXTAIR** (received 21-Jul-2000)

Dilution: As received and 10 percent

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AMS 1526B
Cleaner for Aircraft Exterior Surfaces
Water-Miscible, Pressure-Spraying Type

3.2.1.1	Sandwich Corrosion	<u>Conforms</u>
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3.2.2	Hydrogen Embrittlement	<u>Conforms</u>
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3.2.5	Effect on Painted Surfaces	<u>Conforms</u>
3.2.6	Effect on Unpainted Surfaces	<u>Conforms</u>
3.2.7	Storage Stability	<u>Not performed</u>

Respectfully submitted,



Patricia D. Viani, SMI Inc.

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3.2.1.1 **Sandwich Corrosion:** Specimens, after test, shall show a rating not worse than 1 determined in accordance with ASTM F 1110.

	2024-T3 Anodized	2024-T3 Alclad	7075-T6 Anodized	7075-T6 Alclad
Concentrate	1	1	1	1
Dilute	1	1	1	1
Control	1	1	1	1

Result Conforms

3.2.1.2 **Total Immersion Corrosion:** The product shall neither show evidence of corrosion of the panels nor cause a weight change of any test panel greater than the following, determined in accordance with ASTM F 483:

PANEL	ALLOWABLE WEIGHT CHANGE mg/cm ² /24hrs	FOUND	
		As rec'd	Dilute
AMS 4037 Aluminum Alloy, anodized per AMS 2470	0.3	< 0.01	0.03*
AMS 4041 Aluminum Alloy	0.3	< 0.01	< 0.01*
AMS 4049 Aluminum Alloy	0.3	< 0.01	< 0.01
AMS 4376 Magnesium Alloy, dichromate treated as in AMS 2475	0.2	< 0.01	< 0.01
AMS 4911 Titanium Alloy	0.1	< 0.01	< 0.01
AMS 5045 Carbon Steel	0.8	< 0.01	< 0.01

**darkened / discolored; no visible corrosion.*

Result Conforms

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3.2.1.3 Low-Embrittling Cadmium Plate: Panels coated with low-embrittling cadmium plate shall not show a weight change greater than 0.3 mg/cm² per 24 hours, determined in accordance with ASTM F 1111.

As received: 0.11 mg/cm² (no visible corrosion)

Dilute: 0.03 mg/cm² (no visible corrosion)

Result Conforms

3.2.2 Hydrogen Embrittlement: The product shall be non-embrittling, determined in accordance with ASTM F 519, Type 1C.

As received: No failures within 150 hours.

Dilute: No failures within 150 hours.

Result Conforms

3.2.3 Flash Point: The flash point shall not be lower than 60°C (140°F), determined in accordance with ASTM D 56.

No flash to 141°F

Result Conforms

3.2.4 Effect on Transparent Acrylic Plastics: There shall be no crazing or staining of stretched MIL-P-25690 plastic, determined in accordance with ASTM F 484.

As received: PASS Dilute: PASS

Result Conforms

3.2.5 Effect on Painted Surfaces: The product shall neither decrease the hardness of the paint film by more than 2 pencil hardness levels nor shall it produce any streaking, discoloration or blistering of the paint film, determined in accordance with ASTM F 502.

As received: PASS Dilute: PASS

Result Conforms

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3.2.6 Effect on Unpainted Surfaces: The product, tested in accordance with ASTM F 485, shall neither produce streaking nor leave any stains requiring polishing to remove.

As received: PASS Dilute: PASS

Result Conforms

3.2.7 Storage Stability: The product shall neither show separation from exposure to heat or cold nor show an increase in turbidity greater than a control sample equally diluted to use concentration with ASTM D 1193, Type IV water, determined in accordance with ASTM D 1105.

Result Not performed